

## TK-1900A

### 高速电子套结机系列

#### HIGH SPEED LOCKSTITCH BAR TACKING MACHINE



可根据客户要求，编制各种特点的缝制花样



#### 1 高速高效 High speed and efficiency

高速的主轴电机不仅实现了3,000rpm的世界最高的缝制速度，还能快速的启动或者停止，另外通过提高切线速度以及抬压脚操作还大幅度的缩短了机器的操作循环时间。

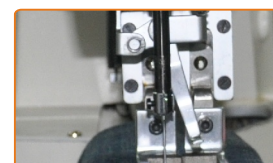
The machine achieves a maximum sewing speed of 3,000rpm, enhancing the startup speed at the beginning and ending of sewing, as well as the speed of thread trimming, thus reducing the total cycle time. It therefore achieves up graded productivity.



#### 2 宽大缝制范围 Ultra range of sewing

在纵30mm x 横40mm 的缝制范围内，可以对应多种套结形状。

In the long wide (30MMX40MM) range of sewing, can be applied for various shapes bar tacking



#### 3 无油污染 No oil pollution

通过先进的干式机头化的技术，在面部（针杆部，挑线杆部）实现了无机油化，彻底消除了缝制品被机油所污染。

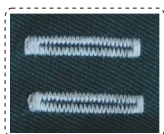
Applied advanced dry-type-head technology, realized no oil of needle bar and thread take up mechanism, eliminated the oil polluted sewing products

	 	缝制范围			 标准梭	 切线装置	 扫线装置	 最高缝制速度		
TK-1900A		X 400MM Y 300MM	13-17mm	DpX5	★	★	★	2700	815x335x720	55/61
TK-1900A-HS		X 400MM Y 300MM	13-17mm	DpX5	★	★	★	2700	815x335x720	55/61
TK-1900A-HSH		X 400MM Y 300MM	13-17mm	DpX5	★	★	★	2700	815x335x720	55/61

**TK-781 平头锁眼机**

**TK-781D 电脑平头锁眼机**

LOCKSTITCH STRAIGHT BUTTON HOLE SEWING MACHINE SERIES



与众不同的材质

独出心裁的视觉设计

奠定了永久耐磨，性能稳定的品质



零件表面高科技处理、精密耐磨。



**TK-781**



**TK-781D**

**用途与特点**

本机用于平头锁眼的缝制，采用嵌入式直驱电机，全自动电脑控制系统。不需要机械传动。停针位准确、稳定、低能耗、环保整机综合噪音小、操作简便、外观简洁、美观

THIS MACHINE IS SPECIAL FOR THE SEWING OF STRAIGHT BUTTON HOLE, ADOPTING THE IN-BUILT DIRECT-DRIVE SEWOR MOTOR AND THE LATEST DESIGNED FULLY AUTOMATIC COMPUTER CONTROLLING SYSTEM, WITH THE NEWLY DESIGNED DEVICE, IT IS NO NEED TO USING THE MECHANICAL TRANSMISSION, NEEDLE POSITIONING ACCURATELY AND STABLY, IT HAS THE FEATURE OF LOWER ENERGY CONSUMPTION, ENVIRONMENTAL PROTECTION, LOWER INTEGRATED NOISE, EASY-USE AND VERY EASY-SIMPLE OUTSIDE VISION!

**技术参数**

		套结宽度							
TK-781	22	2.5-4	1/4".3/4"	12	DpX5 11-14#	3000	370/250	700x330x850	58/63
TK-781D	22	2.5-4	1/4".3/4"	12	DpX5 11-14#	3000	550	700x330x850	50/55

**TK-812、815 切带机系列**  
**TAPE CUTTING SEWING MACHINE SERIES**



TK-815A



TK-815B-1



TK-815C

**用途与特点**

本机适用于裤耳、橡根、拉链、魔术贴包边条等之切断，长短可根据要求调整，全自动拉切，运转平稳，操作方便。TK-815C专切魔术贴。

THE SE MACHINES ARE APPLICABLE TO CUT TROUSER SLOOPS, ELASTIC BANDS, ZIPPERS AND VELCRO STRAPS ETC. CUTTING LENGTHS BASE ON REQUIRE MENT BY SETTING THE NUMERAL COUNTER, FULLY AUTOMATIC OPERATION, HIGH STABILITY, CONVENIENCE AND EASY HANDLING.

**技术参数**

型號	备注	切带长度	切带频率	马达		
TK-812	小切带	0-120mm	80次/分	0.25KW	390x280x280	15.8/16.8
TK-815	冷切	0-1500mm	32次/分	0.25KW	500x340x430	19.5/21.5
TK-815A	电脑冷切	0-9999mm	可调1-9档	可调速、步进电机	376x374x460	19.5/21.5
TK-815B-1	冷/热切	0-1500mm	32次/分	0.25KW	500x340x430	19.5/21.5
TK-815C (圆角)	冷切	0-1500mm	32次/分	0.25KW	500x340x430	19.5/21.5

**TK-808 拼钮机系列**  
**STITCH BUTTON SEWING MACHINE SERIES**

**用途与特点**

该机为钉铆各种规格四合扣的理想设备，取代手工钉铆的繁重劳动。其特点：速度快，工效高、外观美，经该机钉铆的四边翻铆均匀、铆接牢固。该机采双保险安全装置，使用、维修方便，性能稳定，并可根据客户要求，配制各种专用模具。

THIS MACHINE IS AN IDEAL SPECIAL EQUIPMENT TO DRIVE ALL KINDS OF QUADRUPLE BUTTON. IT CAN REPLACE THE HEAVY MANUAL LABOUR. ITS FEATURES ARE HIGH SPEED EFFICIENT AND LOOKING NICE. THE QUADRUPLE BUTTONS RIVETED BY THIS MACHINE ARE UNIFORM IN TURNUP AND FIRM. THIS MACHINE IS EQUIPED WITH DOUBLE SAFETY APPARATUS. ITS OPERATION AND MAINTENANCE ARE VERY CONVENIENT. ITS PERFORMANCE IS CONSTANT. ALL KINDS OF SPECIAL MOLD CAN BE PROVIDED IN ACCORDANCE WITH THE NEEDS OF CUSTOMERS.



**技术参数**

型號	衝頭軸行程	主軸最高轉速				備注
TK-808	38cm	300r/min	370/380	360x330x535	22.5/24.5	英制 $\phi$ 12.7
TK-808B	38cm	300r/min	370/380	360x330x535	22.5/24.5	公制 $\phi$ 12

## TK-1850 套结机系列

BAR TACKING SEWING MACHINE SERIES

### 用途与特点

适用中厚、厚料一般之打结，并可用于各种特殊花样打结，如雨伞、皮包、皮带及裙钩环等。

THIS MACHINE IS SUITABLE FOR GENERAL BAR TACKING, FROM MEDIUM-WEIGHT MATERIALS TO HEAVY WEIGHT MATERIALS. ALSO SPECIAL FOR VARIOUS PATTERNS, SUCH AS UMBRELLA, BAG, BELT AND LOOP, ETC.



### 技术参数

图标	针号	针距	平缝	打结	针长	针宽	针脚	标准梭	切线装置	扫线装置	最高缝纫速度	尺寸	重量
TK-1850	M	8-16	★	1.5-3	42	17	DpX5	★	★	★	2000	760x370x585	55/61
TK-1850H	M	8-16	★	1.5-3	42	17	DpX5	★	★	★	2000	760x370x585	55/61

## TK-373-D3 珠尾机 TK-373 高速单线链缝钉扣机

HIGH-SPEED SINGLE THREAD CHAIN STITCH BUTTON SEWING MACHINE SERIES



### 用途与特点

本机用于二孔或四孔平式扣、按式扣、立式扣及金属扣之缝钉。上述各类之钮扣利用本机可缝钉自如，适用于纺织布料，男、女衬衫、上衣、外套及工作服等。

THIS MACHINE IS WIDELY USED TO SEW 2-AND 4-HOLE FLAT BUTTONS AND VARIOUS KINDS OF BUTTON ON WOVEN FABRICS, MEN'S AND WOMEN'S SHIRTS, BLOUSES, GARMENTS AND WORKING CLOTHES, ETC.

### 技术参数

图标	针号	送布量	钮扣尺寸	针长	使用油	速度	噪音	尺寸	重量	备注
TK-373	8,16,32(改变凸轮可缝6, 12, 24)	横2.5-6.5 纵0-6.5	Φ10-Φ28	Tqx7 18-20# Tqx1 14-16#	变压器油	1500	250/220	500x330x395	23/28	← →
TK-373B	8,16,32(改变凸轮可缝6, 12, 24)	横2.5-6.5 纵0-6.5	Φ10-Φ28	Tqx7 18-20# Tqx1 14-16#	变压器油	1500	250/220	500x330x395	23/28	← → ↻
TK-373-D3	8,16,32(改变凸轮可缝6, 12, 24)	横2.5-6.5 纵0-6.5	Φ10-Φ28	Tqx7 18-20# Tqx1 14-16#	变压器油	1500	250/220	500x330x395	23/28	雨伞机

### TK-809 大功率自动磨刀裁剪机系列

HIGH-POWER AUTO-SHARPENING CUTTING SEWING MACHINE SERIES

#### 用途与特点

本机采用全英制设计，750W大马力，适用于帆布、牛仔布等的批量裁剪。由于机械性能稳定，操作简便，外形美观，使用灵活，成为服装加工企业的必备工具。可和国外同类机器零件互换。本机的特点：噪声小、温升低、功率大、振动小，具备自动磨刀装置，规格有8'，10'，12'。

THIS MACHINE IS DESIGNED ON BRITISH SYSTEM, IT HAS 750W POWER, IS MUCH SUITABLE FOR CUTTING THE CANVAS, BLUE JEANS ETC. IT IS WELL USED IN THE CLOTH FACTORIES FOR IT GOOD MACHINERY EASILY OPERATION, BEAUTIFUL FEATURE AND SMART CUTTING. THIS MACHINE HAS LOWER NOISE, LESS TEMPERATURE UP, HIGH POWER, LESS VIBRATION, AND THE AUTO-SHARPENING DEVICE. ITS KNIFE HAS 8', 10', 12'.



TK-809-8  
809-10  
809-12

#### 技术参数

型號	最大裁切高度	功率	频率	绝缘等级				
TK-809-8	150	550W/750W	50/60	E	2850/3400	220V/110V	760x405x320	15/18
TK-809-10	200	550W/750W	50/60	E	2850/3400	220V/110V	760x405x320	15/18
TK809-12	250	550W/750W	50/60	E	2850/3400	220V/110V	760x405x320	15/18

### TK-807/807A 单/双针封包机系列

SINGLE/DOUBLE NEEDLE PORTABLE BAG CLOSER SEWING MACHINE SERIES

#### 用途与特点

适合于缝合、包装各类产品的袋子，如农产品、饲料、肥料及一些粉状化学品。

IDEAL FOR CLOSING BAG FOR AGRICULTURAL PRODUCTS, ANIMAL FEEDS, FERTILIZER, FLOUR CHEMICALS ETC.



#### 技术参数

型號						
TK-807	0-7	1	DNXx1-25#	1	370x270x380	26/21
TK-807A	0-7	1	DNXx1-25#	2	370x270x380	26/31

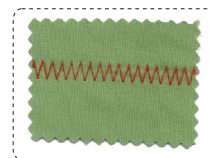
### TK-20U 单/双针人字机系列

SINGLE/DOUBLE NEEDLE ZIGZAG SEWING MACHINE SERIES

#### 用途与特点

可在薄、中、厚料上做直缝、曲缝、绣花、拼缝、套结缝、包边缝、拉链缝、包梗缝、花纹缝等。针位可左、右、中调节，能形成绚丽多彩的装饰图案。内藏式绕线器，反向送料机构。

THE MACHINE IS SUITABLE FOR STRAIGHT SEAMING, ZIGZAG, EMBROIDERY, ABUTTED, BAR TACKING, OVEREDGE SEAMING, ZIPPER INSERTING SEAMING, WRAPPED AROUND SEAMING, PATTERN SEAMING ON THIN AND MEDIUM FABRICS. THE MACHINE ADOPTS BUILT-IN THREAD WINDER, BACKWARD FEEDING MECHANISM.



#### 技术参数

Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
TK-20U	6	1	DPX5 14#	/	0-8	0-5	2000	2	370/250	560x260x500	22/25
TK-20UA	6	2	DPX5 14#	5	0-8	0-5	2000	3	370/250	560x260x500	22/25
TK-20UB	6	1	DPX5 14#	/	0-12	0-5	2000	2	370/250	555x250x360	22/25

### TK-360 断布机系列

END CUTTER SEWING MACHINE SERIES

#### 用途与特点

省钱：裁切整齐，节省物料损耗；  
省时：裁切快速，不必费时对齐；  
省力：操作轻松，提高工作效率。

SAVING MONEY: SAVE MATERIALS WITH TRIM CUTTING  
SAVING TIME: SAVE TIME WITH FAST CUTTING  
SAVING POWER: IMPROVE WORK EFFICIENCY WITH CONVENIENT OPERATION



TK-360

#### 技术参数

型號	Icon	Icon	Icon	Icon
TK-360	1600	120W/220V	760x460x190	13/15
TK-360A	1600	/	760x460x190	13/15

### TK-3500 TK-101-2 暗缝机系列

BLINDSTITCH SEWING MACHINE SERIES



TK-101-2



TK-3500

#### 用途与特点

内置隐藏式马达，具有体积小，坚固耐用，安全省电，操作简便，功能齐全等优点。适用于裙摆、裤管、袖口、袋口、领襟、裤头、编织物的链缝，盲缝，是服装加工的最佳选择。

WITH BUILT-IN MOTOR, LITTLE VOLUME, STRONG AND DURABLE, SAFETY AND SAVE POWER, SIMPLE OPERATION AND COMPLETE FUNCTIONS, ETC. SUITABLE FOR THE BLINDSTITCH AND CHAIN STITCH OF SKIRTS BOTTOM, PANTS CUFFS, SLEEVES POCKETS, NECKBANDS, TROUSERS AND KNITTING MATERIALS, IT IS THE BEST SELECTION OF GARMENT PROCESSING.

#### 技术参数

型号									
TK-3500	LWX6T 11-14#	1:1	1:2	0-5	1200	7	250/220	405x370x330	11/15
TK-101-2	LWX6T 11-14#	1:1	1:2	0-5	2500	7	250/220	510X360X245	24/26

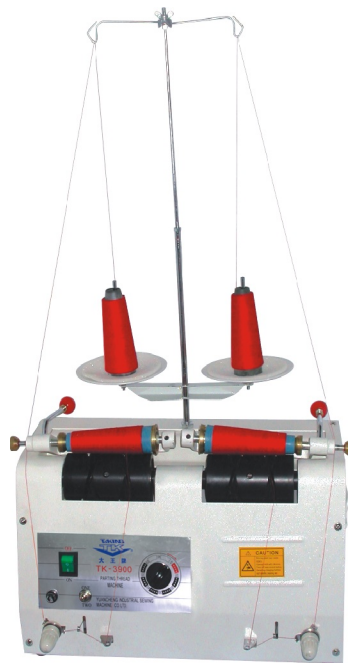
### TK-3900 高速分线机系列

HIGH-SPEED THREAD PARTING SEWING MACHINE SERIES

#### 用途与特点

单股绕线，操作简便。绕线鼓采用电木制造，运转平滑、无噪声。绕线量易于控制，可用定时器设定。如果绕线断了，断线开关会自动启用停机功能。可绕制各种用途的线包括绣花用线、装饰缝纫用线。可通过旋转开关调整绕线的起始位置。

IT IS A HIGH-SPEED THREAD PARTING MACHINE WITH SINGLE THREAD COILING AND EASY OPERATION. THE REELS ARE MADE OF BAKELITE, SO IT RUNS VERY SMOOTH AND NOISELESS. IT IS FLEXIBLE TO MASTER THE THREAD COILING QUANTITY BY SETTING THE TIMER. IF THE THREAD BREAKS OFF WHILE COILING, THE BREAK-OFF SWITCH WILL SHUT OFF THE MACHINE AUTOMATICALLY. THIS MACHINE IS SUITABLE FOR COILING VARIOUS THREADS USING FOR EMBROIDERY AND NORMAL SEWING. THE START BIT OF COILING CAN BE ADJUSTED BY TURNING THE ON-OFF BUTTON.



#### 技术参数

型号	定时范围			
TK-3900	1-60	60W	565x320x360	17/18